

Work Order ID 56095

February 10, 2010 12:13:44 PM



Page 1

Item ID: D3453-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Clevis

Start Date: 2/10/10 Start Qty: 8.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date: 10-2-10

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3453

Rev B

100

0.00



Doosan

Memo

0.00

Doosan Lathe

1-Turn as per Folio FA578
Rev: N/A &
Dwg D3453 Rev: B
2- Deburr as per dwg D3453

SL 10/02/16

150

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/02/16

160

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

SL 10/02/17

8

0

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

Identify as per dwg & Stock Location

Carl

0.00



Packaging

Memo

0.00

Packaging

10-2-17

*(8x)**SP*

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/17 *JD**BS 10-2-17*
(8x)

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Picklist Print

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Page 1

Work Order ID: 56095



Parent Item: D3453-3



Parent Item Name: Clevis

Start Date: 2/10/10

Required Date: 2/26/10

Comments: A 05.09.27 New issue E C

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R1.250 		Purchased	No			100	f	63.8010	1.9616 			
304 round bar 1.250												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

63.801

105872

12.5

108156

11.5

111018

39.801

1-962 JL 10/02/10

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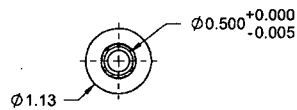
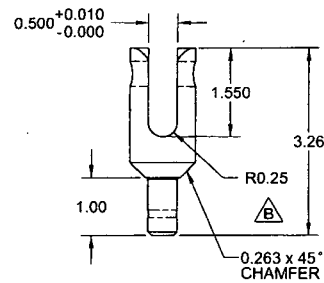
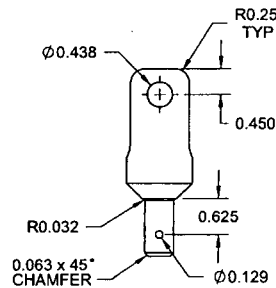
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RETURN TO

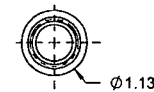
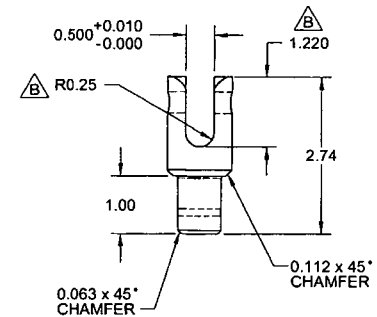
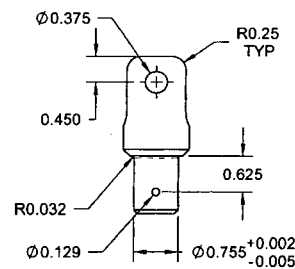
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WITHOUT NOTICE
WORK ORDER

NO. 54095

B810-2-10



D3453-1 CLEVIS



D3453-3 CLEVIS

RELEASED
07/08/25/111

D3453-1/-3 NOTES:

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3453-1 = 0.41 lbs
D3453-3 = 0.41 lbs

DESIGN	RF	DART AEROSPACE LTD	REV. B
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	SHEET 1 OF 2
CHECKED	UP	D3453	SCALE
MFG. APPR.	[Signature]	CLEVIS	NTS
APPROVED	[Signature]		
DE APPR.			
DATE	09.05.21		

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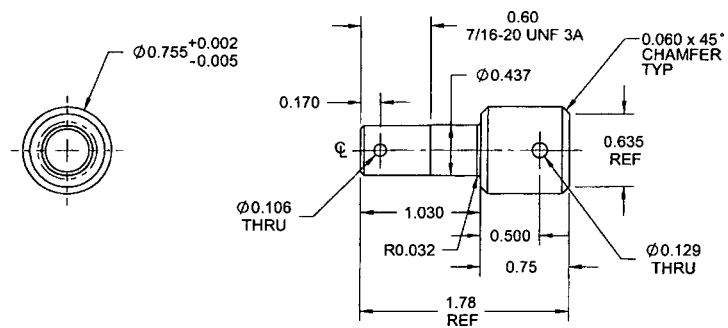
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NOTE: Date & initial all entries



D3453-5 PLUG

D3453-5 NOTES:

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.13 lbs

W10 56095

RELEASED
09/05/21

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO. D3453	REV. B
MFG. APPR.	<i>[Signature]</i>	TITLE	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	CLEVIS	SCALE
DE APPR.	<i>[Signature]</i>		NTS
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